

ZERTIFIKAT ◆ CERTIFICATE ◆ 認証証書 ◆ CERTIFICADO ◆ CERTIFICAT



AC 161



Polska

# CERTIFICATE

No. TSP-3834-902.01

Company



**KNIOCH M. Sp. komandytowa**

ul. Nad Strugą 5A, 63-000 Środa Wielkopolska, Poland

With production plant

**KNIOCH M. Sp. komandytowa**

ul. Nad Strugą 5A, 63-000 Środa Wielkopolska, Poland

fulfils the **quality requirements for fusion welding processes** acc.

**PN-EN ISO 3834-2:2021-09**

The range of approval is presented in the Annex.

The period of validity of certificate: from 24.01.2024 to 23.01.2029

Next surveillance audit until **18.12.2026** under the pain of expiry of the certificate.

Warsaw, date 23.01.2025

Ewelina Czerwonka  
Director of Certification Centre



**TÜV SÜD Polska Sp. z o.o.**

ul. Podwale 17

00 – 252 Warszawa



(PP05-F03-3834 issue.7)

[www.tuvsud.com/pl-pl](http://www.tuvsud.com/pl-pl)

TÜV®



Certificate of welding processes according to PN-EN ISO 3834-2:2021-09  
covers the following range:

<b>Product and scope of application:</b>	Steel constructions, constructions of buses (structural elements), trams and other rail vehicles.
<b>Base materials:</b>	1.1, 1.2, 1.3, 1.4, 1.4+1.2, 1.4+1.3, 7.1, 8.1, 8.1+1.3, 7.1+1.2, 7.1 + 1.4, 8.1+7.1, 10.1, 10.1+ 8.1, 10.1+7.1, 21, 22.3, 23.1
<b>Welding methods:</b>	131, 135, 141, 786
<b>Welding supervisor:</b>	Adam Dąbrowski (IWE)
Deputy of welding supervisor:	Robert Kasperkowiak (IWE)
<b>Non destructive testing personnel:</b>	
Person responsible for non destructive testing:	Sławomir Pawlak
Deputy of non destructive testing responsible person:	Maciej Kozak (VT2)
<b>Additional product standard / specification:</b>	---

**REMARKS:** The certification was granted in accordance with the certification program PR\_3834, date 02.01.2024.

The validity of the certificate may be confirmed by scanning the QR code or visit the web address:  
[https://certyfikaty-tuv-sud.pl/certyfikaty\\_wyrobow/](https://certyfikaty-tuv-sud.pl/certyfikaty_wyrobow/)

Warsaw, 23.01.2025



  
Ewelina Czerwonka  
Director of Certification Centre